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Chevrolet Small Block Parts Interchange Manual - Revised Edition How to Build Max-Performance Chevy Small Blocks on a Budget The Chevrolet Small-Block Bible New for 2006 from Mopar Chevy Big-Block Engine Parts Interchange How to Build Killer Big-Block Chevy Engines How to Build Chevy Small-Block Circle-Track Racing Engines David Vizard's Chevy Big Blocks How to Build Killer Chevy Small-Block Engines How to Build the Smallblock Chevrolet David Vizard's How to Build Horsepower How to Rebuild the Small-Block Ford How to Build High-Performance Chevy Small-Block Cams/Valvetrains The Mopar Six-Pack Engine Handbook HP1528 How to Build Killer Big-Block Chevy Engines Small-Block Chevy Marine Performance How to Build High-Performance Chevy LS1/LS6 V-8s Small-Block Chevy Performance 1955-1996 Chevrolet Pickups 1973-1998 Small-Block Chevy Engine Buildups How to Build and Modify GM LS-Series Engines High-Performance Chevy Small-Block Cylinder Heads LS Swaps Small-Block Chevy Engine Buildups HP1400 Chevrolet Small-Block V-8 Id Guide : Covers All Chevy Small Block Engines since 1955 The Chevrolet Small-Block Bible How to Build Big-Inch Mopar

Small-Blocks Swap LS Engines into Chevelles & GM A-Bodies: 1964-1972 Hot Rod Small Block Mopar Engines HP1405 Chevy Small-Block V-8 Interchange Manual, 2nd Edition How to Rebuild Your Small-Block Chevy How to Rebuild and Modify Chrysler 426 Hemi Engines HP1525 David Vizard's How to Port and Flow Test Cylinder Heads How to Build Cobra Kit Cars + Buying Used The Workbench Book Hot Rod Horsepower Handbook The V12 Engine C3 Corvette: How to Build & Modify 1968-1982 Ford Windsor Small-Block Performance How to Hot Rod Small-Block Mopar Engines

The heart of every hot rod and muscle car is its engine - and the one to have, the most powerful performance engine on the planet, is the big-block Chevy V-8. Tapping into the know-how at Hot Rod magazine, this book offers illustrated, step-by-step instructions for building a big-block Chevy V-8-from grinding valves and selecting headers to shot-peening pistons and putting together winning head and intake combinations. At Hot Rod magazine, there is no such thing as too much horsepower, but the editors and experts are willing to test that limit

- and, with this book, to take big-block Chevy fans along for the ride. Introduced in 1997, the GM LS engine has become the dominant V-8 engine in GM vehicles and a top-selling high-performance crate engine. GM has released a wide range of Gen III and IV LS engines that deliver spectacular efficiency and performance. These compact, lightweight, cutting-edge pushrod V-8 engines have become affordable and readily obtainable from a variety of sources. In the process, the LS engine has become the most popular V-8 engine to swap into many American and foreign muscle cars, sports cars, trucks, and passenger cars. To select the best engine for an LS engine swap, you need to carefully consider the application. Veteran author and LS engine swap master Jefferson Bryant reveals all the criteria to consider when choosing an LS engine for a swap project. You are guided through selecting or fabricating motor mounts for the project. Positioning the LS engine in the engine compartment and packaging its equipment is a crucial part of the swap process, which is comprehensively covered. As part of the installation, you need to choose a transmission crossmember that fits the engine and vehicle as

well as selecting an oil pan that has the correct profile for the crossmember with adequate ground clearance. Often the brake booster, steering shaft, accessory pulleys, and the exhaust system present clearance challenges, so this book offers you the best options and solutions. In addition, adapting the computer-control system to the wiring harness and vehicle is a crucial aspect for completing the installation, which is thoroughly detailed. As an all-new edition of the original top-selling title, *LS Swaps: How to Swap GM LS Engines into Almost Anything* covers the right way to do a spectrum of swaps. So, pick up this guide, select your ride, and get started on your next exciting project. In *How to Build Killer Big-Block Chevy Big-Block Chevy Engines*, author Tom Dufur reviews the commonly available factory parts along with many aftermarket offerings, and discusses the advantages of both. Additionally, he includes popular buildup recipes and showcases the dyno results, proving theories and sharing in-depth research. Dufur's decades of experience designing, assembling, tuning, and racing the big-block Chevy engine truly shines through. A wealth of full-color photos, charts, and graphs makes it easy to understand the critical points of these great engines. The small-block Chevy is widely known as the most popular engine of all time. Produced in staggering numbers and boasting huge aftermarket support, small blocks are the engine of choice for a large segment of the performance community. Originally published

as two separate volumes, *Small Block Chevy Performance 1955-1996* now covers the latest information on all Gen I and Gen II Chevy small blocks, this time in one volume. This book continues to be the best power source book for small-block Chevy. The detailed text and photos deliver the best solutions for making your engine perform. Extensive chapters explain proven techniques for preparing blocks, crankshafts, connecting rods, pistons, cylinder heads, and much more. Other chapters include popular ignition, carburetor, camshaft, and valvetrain tips and tricks. Rebuild or race Chrysler's most popular engine. A step-by-step guide to rebuilding and modifying one of the most famous engines built in the U.S., including sections on racing heritage, cylinder block, ignition and lubrication systems, and racing parts. Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format. The photos in this edition are black and white. Since its introduction in 1965, the big-block Chevy engine has been a force to be reckoned with on both the street and track. Over the past four decades, the big-block has undergone a constant evolution toward greater efficiency and durability. It's also picked up more displacement, as General Motors is now offering crate engines up to 572 ci, and aftermarket versions have gone much larger

still. In *"How to Build Killer Big-Block Chevy Engines,"* author Tom Dufur reviews the commonly available factory parts along with many aftermarket offerings, and discusses the advantages of both. Additionally, he includes popular buildup recipes and showcases the dyno results, proving theories and sharing in-depth research. Dufur's decades of experience designing, assembling, tuning, and racing the big-block Chevy engine truly shines through. A wealth of full-color photos, charts, and graphs makes it easy to understand the critical points of these great engines. In-depth chapters on design, engine preparation, and assembly show you how to develop your own big-block Chevy to its full potential. Whether your big-block is destined for life in a street car, a race car, or even a boat, the wealth of information in this book will ensure it has ample power and longevity once it's all together. If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various

displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today! How to Hot Rod Small-Block Mopar Engines is a completely revised, updated edition of Larry Shepard's classic, first published in 1989. Inside you'll find the latest, updated information to help modify your small-block A series Mopar for high performance, street, circle track, or drag racing. Also included are updated parts information and techniques for:

- Block, cranks, pistons and rods
- Cylinder heads
- Camshafts and valvetrain
- Blueprinting techniques
- Step-by-step engine assembly guide
- Oil, cooling, ignition and induction systems
- Engine swapping guide
- Engine installation and break-in tips
- Casting numbers and torque specs

New part numbers, photos, parts combinations and illustrations highlight this classic handbook on how to build the ultimate small-block Mopar engine. Extracting maximum torque and horsepower from engines is an art as well as a science.

David Vizard is an engineer and more aptly an engine building artist who guides the reader through all the aspects of power production and high-performance engine building. His proven high-performance engine building methods and techniques are revealed in this all-new edition of How to Build Horsepower. Vizard goes into extreme depth and detail for drawing maximum performance from any automotive engine. The production of power is covered from the most logical point from the air entering the engine all the way to spent gasses leaving through the exhaust. Explained is how to optimize all the components in between, such as selecting heads for maximum flow or port heads for superior power output, ideal valvetrain components, realizing the ideal rocker arm ratios for a particular application, secrets for selecting the best cam, and giving unique insight into all facets of cam performance. In addition, he covers how to select and setup superchargers, nitrous oxide, ignition and other vital aspects of high-performance engine building. At one time, if you wanted big horsepower in your Mopar muscle car or truck, your choices were limited to a big-block swap or a coveted Hemi. At the very least, you need different engine mounts, K-members, transmissions, headers, etc. - and Hemis have never been cheap! But now there's another way to get more horsepower: boring and stroking your Mopar small-block to get more cubic inches - up to 476 cubes! The small-block Mopar is one of the easiest engines to increase

displacement without extensive modifications or specialized machine work - the engine was practically designed for more cubes. This book shows you how to get that big-cube power, then it shows you how to optimize the small-block's other systems - induction, heads, valvetrain, ignition, exhaust, and more - to make the most of the extra cubic inches. Book jacket. How to build small-block Chevy engines for maximum performance. Includes sections on heads, cams, exhaust systems, induction modifications, dyno-tested engine combinations, and complete engine build-ups. Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more. A step-by-step guide to rebuilding, restoring, and modifying the famous Mopar 'Six-Pack' engines that appeared in all of Chrysler's muscle cars from 1969 through 1971, as well as the late-model small-blocks and crate performance motors currently offered by Chrysler. Ever since its introduction in 1955, Chevrolet's small-block V-8 has defined performance. It was the first lightweight, overhead-valve V-8 engine ever available to the masses at an affordable price and, better yet, had tremendous untapped

performance potential, making it the performance engine of choice to this day. What sets the Chevy small-block further apart is the fact that a builder does not have to spend big money to get big horsepower numbers. Using multiple examples of engine builds and case studies, *The Chevrolet Small-Block Bible* provides the reader with the information needed to build anything for a mild street engine for use in a custom or daily driver to a cost-is-no-object dream build. Includes parts selection, blue printing, basic machine work, and more. With its highly readable text and stunning illustrations, this masterpiece of a book tells the story of the creation, evolution and exploitation of the V12 engine. From the big American V12s of the early 1900s to today's Aston Martin Vanquish V12, these glorious engines have been revered as more than just feats of engineering; in many cases they are respected as works of art. Here is an insightful, analytical and technical history of the V12 engines that have powered some of the most exciting and dramatic cars ever built for road or track. How to build small-block Chevy engines for maximum performance. Includes sections on heads, cams, exhaust systems, induction modifications, dyno-tested engine combinations, and complete engine build-ups. This book is chock full of tips and tricks that will have your engine making more power--reliably--than the competition. It covers parts selection, block prep, short block assembly, advice on how to get the best results from your

machine work, port work, camshaft and valvetrain parts and prep, oiling system recommendations, final assembly, and more. Readers will also benefit from the advice of top engine builder Keith Dorton, and will follow the builds of three engines. The 5.0-liter performance wave has propelled Ford's Windsor small block to the top of the performance heap. *Ford Windsor Small-Block Performance* is a comprehensive guide to the tips, tricks, and techniques of top Ford performance experts that will help Fords or Mustangs run harder and faster. Engine building techniques are included for street machines, drag racers, tow vehicles--for just about any Windsor-equipped Ford. Whether owners have a 289, 302/5.0L, or 351W/5.8L, *Ford Windsor Small-Block Performance* is the guide to performance success--on or off the strip. Available. Affordable. Collectible  
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*Chevrolet Pickups 1973 - 1998*, gives you everything you need to know, whether you are looking to return a truck to original factory condition, researching collector values, creating a rod or "restyled" ride or building an off road riding machine.  
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Features include:  
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Collecting advice  
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Product history & break;  
Collector's value guide & break;  
Restoration and restyling tips & break;  
Guidance for finding tips & break;  
Collecting literature and scale models & break;  
Additional resources including parts, sources, publications and clubs

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With additional information on El Caminos, LUVs, S-10s, Blazers, Suburbans and Chevy vans and Trackers, you'll soon be on your way to buying, selling, restoring, riding and having a good time with the Chevys you've come to love. The C3 Corvette's swooping fenders and unmistakable body style capture the imagination and make it an enduring classic. About a half-million Corvettes were sold between 1968 and 1982, and the unique combination of Shark style, handling, and V-8 performance is revered. Some early C3s, built between 1968 and 1974, are simply too rare and valuable to be modified, particularly the big-block cars. The later Corvettes, built from 1975 to 1982, came with low-compression engines that produced anemic performance. The vast majority of these Corvettes are affordable, plentiful, and the ideal platform for a high-performance build. Corvette expert, high-performance shop owner, and builder Chris Petris shows how to transform a mundane C3 into an outstanding high-performance car. Stock Corvettes of this generation carry antiquated brakes, steering, suspension, and anemic V-8 engines with 165 to 220 hp. He covers the installation of top-quality aftermarket suspension components, LS crate engines, big brakes, frame upgrades, and improved driveline parts. The book also includes popular upgrades to every component group, including engine, transmission, differential, suspension, steering, chassis, electrical system, interior, tires, wheels, and

more. Whether you are mildly modifying your Corvette for greater comfort and driveability or substantially modifying it for vastly improved acceleration, braking, and handling, this book has insightful instruction to help you reach your goals. No other book provides as many popular how-to projects to comprehensively transform the C3 Corvette into a 21st-century sports car. This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small-blocks. Covered is everything you need to know about these engines, including the difficult engine removal and installation, simple engine bolt-ons, electronic controls for the Generation III engine, and detailed engine builds at four different power levels. For gearheads who want to build or modify popular LS engines, *How to Build and Modify GM LS-Series Engines* provides the most detailed and extensive instructions ever offered for those modding LS engines through the Gen IV models. The LS1 engine shook the performance world when introduced in the 1997 Corvette. Today the LS9 version far eclipses even the mightiest big-blocks from the muscle car era, and it does so while meeting modern emissions requirements and delivering respectable fuel economy. Premier LS engine technician Joseph Potak addresses every question that might come up: Block selection and modifications Crankshaft and piston assemblies Cylinder heads, camshafts, and valvetrain Intake manifolds and

fuel system Header selection Setting up ring and bearing clearances for specific uses Potak also guides readers through forced induction and nitrous oxide applications. In addition, the book is fully illustrated with color photography and detailed captions to further guide readers through the mods described, from initial steps to final assembly. Whatever the reader's performance goals, *How to Build and Modify GM LS-Series Engines* will guide readers through the necessary modifications and how to make them. It's the ultimate resource for building the ultimate LS-series engine! The Motorbooks Workshop series covers topics that engage and interest car and motorcycle enthusiasts. Written by subject-matter experts and illustrated with step-by-step and how-it's-done reference images, Motorbooks Workshop is the ultimate resource for how-to know-how. The GM LS engine has revolutionized the muscle car and the high-performance V-8 market. It has become a favorite engine to swap into classic cars because it offers a superior combination of horsepower, torque, and responsiveness in a compact package. As such, these modern pushrod V-8 engines are installed in vintage GM muscle cars with relative ease, and that includes Chevelles and other popular GM A-Body cars. In fact, General Motors manufactured about 500,000 Chevelles and A-Body cars between 1968 and 1970 alone. Jefferson Bryant, author of *LS Swaps: How To Swap GM LS Engines into Almost Anything*, has performed many LS swaps throughout his

career, and has transplanted the LS into several A-Body cars. In this comprehensive guide, he provides detailed step-by-step instructions for installing an LS powerplant into a Chevelle, Buick GS, Oldsmobile Cutlass, and Pontiac GTO. To successfully install an LS engine, you need to select or fabricate motor mounts and adapter plates to mount the engine to the chassis. Also, you need to integrate the electronic engine controls and wiring harness to the A-Body car. If you run a fuel-injection system, a new tank or high-pressure fuel pump, fuel lines, and related equipment must be installed. Bryant covers all of these crucial steps and much more. He explains essential procedures, time saving techniques, and solutions to common problems. In addition, he performs a new LT swap into an A-Body car. Swapping an LS engine into an A-Body is made much easier with a comprehensive guidebook such as this, whether you plan on doing it yourself or decide to have a shop do it for you. A huge and thriving aftermarket provides a wide range of suspension, brake, steering, chassis, and other parts that produce functional improvements. Before you tackle your LS Swap project, arm yourself with this vital information to guide you through the process. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial} *How to Hot Rod Small-Block Mopar Engines* is a completely revised, updated edition of Larry Shepard's classic, first published in 1989. Inside you'll find the latest, updated information to help modify your small-

block A series Mopar for high performance, street, circle track, or drag racing. Also included are updated parts information and techniques for:

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- Engine installation and break-in tips
- Casting numbers and torque specs

New part numbers, photos, parts combinations and illustrations highlight this classic handbook on how to build the ultimate small-block Mopar engine. The Chevy big-block has been installed in millions of cars and trucks over the past 50 years, including Camaros, Chevelles, Corvettes, Impalas, and a multitude of trucks. Extracting maximum performance has been the pursuit of engine builders ever since this engine was new in 1964. As a follow-up title to his *How to Build Max-Performance Chevy Big-Blocks on a Budget*, master engine builder David Vizard takes big-block Chevy engine building to the next level and shows how to build these extreme high-performance engines without breaking the bank. It goes well beyond the basic performance techniques and delves into exceptional detail on each component group of the engine. Vizard shows you how to build the ultimate big-blocks for the street: engines that are up to 850 hp on 91-octane pump gas, which is a monumental achievement. The Chevy big-block has been substantially under-valved, and the key to getting the best performance from

this engine is to deal effectively with this design limitation. Vizard explains how to minimize intake-valve shrouding, reveals the science behind all cam-timing events, and explains how to arrive at the correct valve overlap for maximum efficiency. Vizard also covers the nuances of piston ports, rings, and connecting rods so the rotating assembly is strong and working at its peak. Finally, a special section presents a number of max-performance big-block sample builds. This volume includes a huge range of cutting-edge aftermarket parts and advanced tuning techniques. If you're serious about building a max-performance Chevy big-block engine for the street or track, you owe it to your engine and yourself to include this book in your automotive library. This book shows you how to choose the best cylinder head for your application. It covers both Gen I and Gen II small-block Chevy versions, occasionally touching on the Gen III and Gen IV production versions. This book taps into some of the best small-block Chevy cylinder head resources this country has to offer with a combination of insight and best guesstimates, because much of what we know about port design and airflow management falls under the category of art rather than science. The small-block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers. But with its popularity come certain problems, and this book is your step-by-step go-to manual. Graham Hansen, author of the best-selling *SA Design*

title *How To Build Big-Inch Chevy Small Blocks*, takes the mystery out of camshaft and valvetrain function, selection, and design. He covers camshaft basics, including a thorough explanation of how a cam operates in conjunction with the rest of the engine and valvetrain. He discusses technical terms like overlap, lobe centerline, duration, lift, and cam profiling. Comparisons between roller and flat-tappet cams are addressed and analyzed. This book covers rocker arms, lifters, valves, valvesprings, retainers, guideplates, pushrods, and cam drives, as well as detailed information on how to degree a cam and choose the proper cam for your application. Finally, matching cams to cylinder heads, analyzing port flow, and proving it all through dyno tests round out this informative volume. Learn how to get the most horsepower out of the tried-and-true small-block Chevy platform in this all-new full-color guide. Whether you are a hot rodder, a custom car owner, or a muscle car guy, you are always going to be looking for the latest and greatest Chevy small-block performance information. This book is a valuable resource on all the latest for the Chevy small-block owner. *How to Build Killer Chevy Small-Block Engines* covers all the major components, such as blocks, crankshafts, rods and pistons, camshafts, valvetrain, oiling systems, heads, intake and carburetor, and ignition systems. In addition, this book contains a large section on stroker packages. Also featured are the latest street heads from AFR, Dart, RHS, World

Products, and other prominent manufacturers. While the design is more than 60 years old, the aftermarket for this powerplant is still developing. An in-depth, highly detailed example of a popular build format is featured, offering a complete road map to duplicate this sample build. This build achieved over 700hp from 422 cubic inches! While the GM LS engine family has earned a strong following and is currently the hottest small-block in the enthusiast market, the Gen I Chevy small-block engine retains a strong following with the massive number of these engines still in use throughout the hobby. They are durable, affordable, and a very well-supported platform. The Shelby Cobra is one of the most legendary sports cars in automotive history. Only about 1,000 of the original Cobras were ever built, and many enthusiasts wanted to own and drive one of these ultimate sports cars yet could not afford to. A complete guide to modifying small-block Chevrolet engines used in the powerboat industry. Includes a detailed look at the differences between auto and marine engines, and a breakdown on the marine components of a small-block Chevy. Fully illustrated. Details the history of the workbench along with over 275 illustrations and plans for constructing several different workbenches. Ever since its introduction in 1955, Chevrolet's small-block V-8 has defined performance. It was the first lightweight, overhead-valve V-8 engine ever available to the masses at an affordable price and, better yet, had tremendous untapped

performance potential, making it the performance engine of choice to this day. What sets the Chevy small-block further apart is the fact that a builder does not have to spend big money to get big horsepower numbers. Using multiple examples of engine builds and case studies, *The Chevrolet Small-Block Bible* provides the reader with the information needed to build anything for a mild street engine for use in a custom or daily driver to a cost-is-no-object dream build. Includes parts selection, blue printing, basic machine work, and more. This revised and updated color edition of *How to Rebuild the Small-Block Ford* walks you step by step through a rebuild, including: planning your rebuild, disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in. Your complete guide to deciphering Chevy's small-block V-8 engine casting and stamping codes for all engines, from 1955 to the present. Determine the exact engine model, the year it was built, and its application. This valuable ID guide contains a complete list of dimensions and clearances for each model to aid builders in blueprinting and rebuilding. Porting heads is an art and science. It takes a craftsman's touch to shape the surfaces of the head for the optimal flow characteristics and the best performance. Porting demands the right tools, skills, and application of knowledge. Few other engine builders have the same level of knowledge and skill porting engine heads as David Vizard. All

the aspects of porting stock as well as aftermarket heads in aluminum and cast-iron constructions are covered. Vizard goes into great depth and detail on porting aftermarket heads. Starting with the basic techniques up to more advanced techniques, you are shown how to port iron and aluminum heads as well as benefits of hand and CNC porting. You are also shown how to build a high-quality flow bench at home so you can test your work and obtain professional results. Vizard shows how to optimize flow paths through the heads, past the valves, and into the combustion chamber. The book covers blending the bowls, a basic porting procedure, and also covers pocket porting, porting the intake runners, and many advanced procedures. These advanced procedures include unshrouding valves, porting a shortside turn from the floor of the port down toward the valve seat, and developing the ideal port area and angle. All of these changes combine to produce optimal flow velocity through the engine for maximum power. The venerable Chevy big-block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip. They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike. Throughout their impressive production run, the Chevy big-block engines underwent many generations of updates and improvements. Understanding

which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big-block engine build. In Chevy Big-Block Engine Parts Interchange, hundreds of factory part numbers, RPOs, and detailed color photos covering all generations of the Chevy big-block engine are included. Every component is detailed, from crankshafts and rods to cylinder heads and intakes. You'll learn what works, what doesn't, and how to swap components among different engine displacements and generations. This handy and informative reference manual lets you create entirely unique Chevy big-block engines with strokes, bores, and power outputs never seen in factory configurations. Also included is real-world expert guidance on aftermarket performance parts and even turnkey crate motors. It's a comprehensive guide for your period-correct restoration or performance build. John Baechtel brings his accumulated knowledge and experience of more than 34 years of high-performance engine and vehicle testing to this book. He details Chevy big-block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts. You will constantly reference the Chevy Big-Block Parts Interchange on excursions to scrap yards and swap meets, and certainly while building your own Chevy big-block engine.

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